## **NON-SPARKING TOOLS**

## **15 PCS SAFETY SET**

15 pcs Non-sparking tool set, made of Copper-Beryllium (Cu-Be) or Aluminium-Bronze (Al-Bron) alloys, suitable for use in potentially explosive atmospheres.

The anti-spark tools that compose this kit are certified by BAM Institute, which is approved by the European Union to certify on the basis of the 94/9/EC directive.



- Non-sparking tools can not reach the hardness of conventional tools. For this reason, special care must be taken when using them, avoiding heavy stress and high temperatures.

- If for all wrench/screwdriver it is imperative to use the size corresponding to the nut or screw, in the case of anti-spark spanners is even more so, since if a wrench/screwdriver of a different size is used improperly, the shearing effect that would be caused, would lead to its deterioration.

- The use of anti-spark tools should not be the only preventive measure in areas where they are designed for this purpose. Other objects, such as clothing or other materials must also be suitable for anti-spark applications.

COPPER BERYLLIUM ALLOY						
Designation:	Content:	Item No.:	Content:	Item No.:	Weight:	Item No.:
SAFETY SET 15 PCS CU-BE	Scraper 50mm	11A70474	Claw hammer 338mm	11A70526		
	Groove joint pince 12" Tin snips 300mm Adjustable wrench 8" Llave ajustable 12"	11A70111	Brush 4x16x240mm	11A61581		
		11A72458	Knife 250mm	11A71613		
		11A70117	Long blade scraper 48x300mm	11A73747	11 // 2	11474202
		11A70119	Philips screwdriver PH3	11A71597	II Ng.	114/4302
	Multi-head bung wrench	11A72452	Electrician screwdriver 8x150mm	11A71585		
	Combination pliers 200mm	11A70102	Heavy Duty pipe wrench 14"	11A70124		
	Long nose pliers 200mm	11A70106	ABS tool case 464x335x212mm	11A50995		

ALUMINIUM BRONZE ALLOY						
Designation:	Content:	Item No.:	Content:	Item No.:	Weight:	Item No.:
SAFETY SET 15 PCS AL-BRON	Scraper 50mm	11A71624	Claw hammer 338mm	11A71781		
	Groove joint pince 12" Tin snips 300mm Adjustable wrench 8" Llave ajustable 12"	11A70541	Brush 4x16x240mm	11A61581		
		11A72459	Knife 250mm	11A71614		
		11A71452	Long blade scraper 48x300mm	11A73749	11 //-	11474202
		11A71454	Philips screwdriver PH3	11A71601	II Ng.	11A/4383
	Multi-head bung wrench	11A72453	Electrician screwdriver 8x150mm	11A71592		
	Combination pliers 200mm	11A70532	Heavy Duty pipe wrench 14"	11A71461		
	Long nose pliers 200mm	11A70536	ABS tool case 464x335x212mm	11A50995		

## **IMPORTANT CONSIDERATION:**

The hardness and resistance that can be achieved with the materials used to manufacture non-sparking tools is significantly lower than that which can be obtained in tools made of steel. Due to these special characteristics of the material employed, non sparking tools can not be guaranteed against any deformation or breakage. Non sparking tools will be replaced under guarantee only when the hardness of the damaged tool does not reach (or exceeds) the one indicated in our catalogue: 283-365 Brinell for those made in copper-beryllium and 229-291 Brinell for those made in aluminum bronze.

## NON-SPARKING SAFETY SET - 15PCS

MATERIALS					
Copper-Beryllium Alloy					
	Ве	1.8 % - 2 %			
Commonitien	Ni+Co	0.2 % - 1.2 %			
Composition:	Other	<0.5 %			
	Rest	Cu			
Hardness:	283-365 Brinell				
Tensile strength:	1250 N/mm <sup>2</sup>				
Aluminium-Bronze Alloy					
	Al	10 % - 12 %			
	Ni	4 % - 6 %			
Composition:	Fe+Mn	<5.8 %			
	Other	<0.5 %			
	Rest	Cu			
Hardness:	229-291 Brinell				
Tensile strength:	800 N/mm <sup>2</sup>				

PROPERTIES AND CHARACTERISTICS			
Property:	Application or benefit:		
Non-sparking	Suitable for potentially explosive environments.		
Non-magnetic safety	Essential for equipments that require complete non-magnetic safety		
Corrosion resistant	Specially well suited for applications in corrosive environments like encountered in marine works or fire-fighting applications		
Forged after casting	Provides higher mechanical properties and better finishing.		
Ergonomic designs	The use of bi-material anti-slippery handles, dipping anti-slippery handles, totally ergonomic designs make operations easier, more comfortable and master.		
CAUTION:			

These tools are not classified as anti-static because they do conduct electricity. Do not use high copper content tools (>65%) in direct contact with acetylene due to the possible formation of explosive acetylide, specially in the presence of moisture.

DIFFERENCES AND CORRECT CHOICE					
Concept:	COPPER-BERILLIUM Cu-Be	ALUMINIO-BRONCE Al-Bron			
Hardness:	283-365 Brinell.	229-291 Brinell.			
Magnetism:	Non ferrous substance in the composition makes it safer when non-magnetic applications are required.	Minimum ferrous component makes them not 100% non-magnetic, although its low magnetism make it appropiate for non critical non-magnetic applications.			
Durability:	Much higher due to the higher hardness and tensile strength. Higher efforts can be made.	Not as much as Cu-Be.			
Price:	Higher price due to the special raw material used.	Around 30 % lower price.			

MAIN APPLICATION FIELDS					
Petrochemicals	Plastic manufacturing	Breweries	Air Forces		
Refineries	Pharmaceutical Industry	Alcohol processing industries	Navy		
Oil Companies	Oil Companies Fireworks Industry Dis		Weapon & ammunition fabrication		
Gas & oil pipe lines	Chemical Industry	Fire-fighters	Aerospace industry		
Power Stations	Paper making Industries	Mines	Automobile Industry		
Paint Manufacturing Flour silos and mills		Defence	Etc.		